## $\underline{PrecisionStraightEdge.Com}$

## **Special Straight Edge Form**

Date:

Company Name:

Street Address:

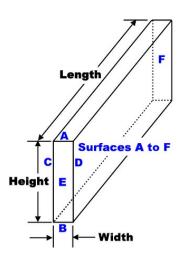
City: State: Zip:

Country:

**Contact Name:** 

Phone: Fax:

Email address:



Please complete all the questions listed below to determine your exact requirements. We're good but still cannot read minds.

Item	r exact requirements. We're good but still cannot read minds.  Selection
Length	Size as cut by saw
Enter dimension	•
	Hold size tolerance ±
Height Enter dimension	Nominal size as ground
	Hold size tolerance ±
Width Enter dimension	Nominal stock size
	Hold size tolerance ±
Metal type	Hot rolled A36 steel
	300 series stainless steel
	Aluminum
	4140 steel hard@20-32 rck
	A2 steel hard @ 56-62 rck
	Other
Number of precision edges	One edge standard
	Two opposite edges
	Parallelism Tolerance ±
Edge location	Standard surface = A or B
	Special surface
Flatness and straightness	Standard (see web chart) 0.001 to 84"
edge tolerance	Hold special tolerance ±
Cut Outs to reduce weight	None
	Include Slots - size (H x L)
	OR
	Include Holes (diameter)
	Number of slots or holes

Channels cut to reduce weight	None
_	Include Channel
	Size (H x Depth)
	Number required
Holes for mounting unit	None
_	Include Holes
	Diameter
	Number required
	Spacing Location
	Hold location tolerance ±
Bevel on one edge	None is standard
	Yes include bevel
	Thickness at bevel
	Angle for bevel
Surface finish on non-certified edges	Painted to prevent rust
	Grind surface and oil
Chamfer corners	Lightly chamfered (45 x 0.010)
	Keep it sharp
Serial number	Standard location = E or F and number
	Special location
	Special number
How will the edge be supported during use?	Fully on edge A or B
	On sides C or D
	Only near ends E or F
Inspection procedure using NIST calibrated plate	Standard fully supported on edge A or B
	Supported on sides C or D
	Supported 20% from ends E or F
Documentation required	Standard certification form (see web)
	Use my special from (enclose copy)
Packaging required	Standard = PVC tube
	Special wooden box

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