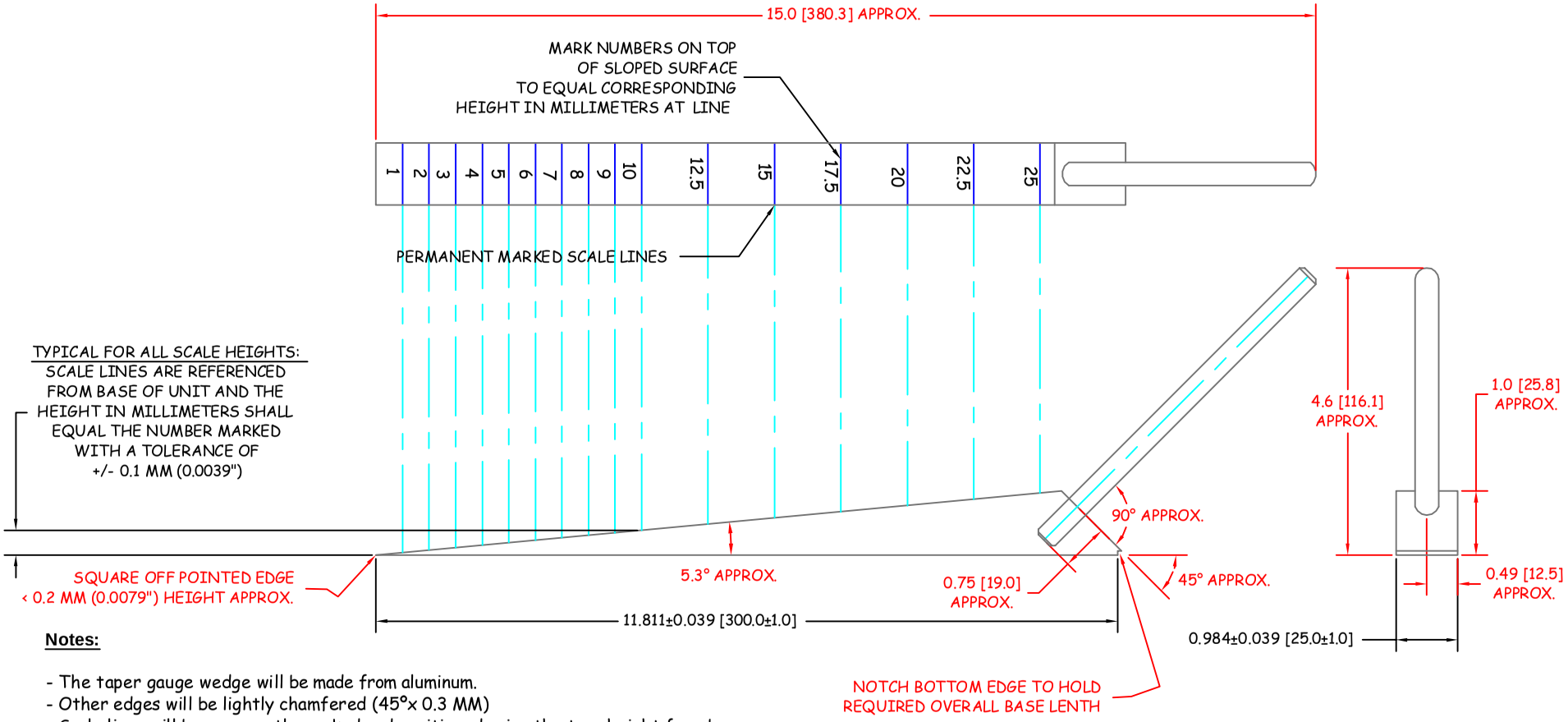

Notes:

- The taper gauge wedge will be made from aluminum.
- Other edges will be lightly chamfered (45°x 0.3 MM)
- Scale lines will be permanetly marked and positioned using the true height from base
- Square off (< 0.2 mm) sharp edge first and then cut notch to hold 300 mm overall base length
- The unit will be shipped with a certification of inspection
- The taper gauge will be marked with a serial number on the side with a label
- Dimensions shown in RED are for reference purposes only and are not specified per EN13036-7
- The taper gauge will be manufactured to EN 13036-7 Specifications listed below:

EN 13036-7 Specifications for Taper Gauge

3.3 The taper gauge is a calibrated wedge **(300 ± 1) mm in length and (25 ± 1) mm in width**. It shall be permanently marked on the slope plane in increments of 1 mm for the first 10 mm and 2,5 mm increments thereafter and the true height at each marked increment shall be **accurate to ±0,1 mm**

3.4 The measurement wedge shall be permanently marked with the same unique reference.

A.2 Apparatus calibration

The measurement wedge shall be calibrated annually and shall have a dated accompanying certificate.

ESTIMATED WEIGHT = 0.8 lbs

REVISIONS	
DATE:	DESCRIPTION:
6/5/13	Base notch & Blunt edge

MIKE PETSCH & ASSOCIATES, INC.
P. O. BOX 24246
DAYTON, OHIO 45424

TOLERANCES UNLESS SPECIFIED:
2 PLACE DEC.: +/- .015
3 PLACE DEC.: +/- .005
4 PLACE DEC.: +/- .001
ANGLES: +/- 0° 30'

DATE: 6/5/13
DRAWN BY: MIKE PETSCH
JOB #: ----
SCALE: NONE
DRAWING #:TaperGauge13036

COMPANY:
DESCRIPTION: TAPER GAUGE #13036